

Genesis Aluminium Industries Sdn Bhd

(878841-X)

LOT 805, BATU 1 3/4, JALAN BANGI,
43500 SEMENYIH, SELANGOR DE, MALAYSIA.

TEL : +603 87231211 FAX : +603 87232629

WEBSITE: WWW.GENESIS-AI.COM

PURCHASE ORDER

SUPPLIER :

NUSANTARA TECHNOLOGIES SDN BHD

No.5, Jalan Anggerik Mokara 31/45

Seksyen 31 Kota Kemuning,

40460 Shah Alam,

Selangor Darul Ehsan.

ATTN : Mr Yeoh

TEL :

P/O NO. : 19184

DATE : 05/03/2019

TERM :

P/REQ. NO :

PAGE : 1

EXP DELIVERY:

DATE

NO.	DESCRIPTION	QTY	U.PRICE	TOTAL AMOUNT
1	Tensile & Elongation Test	2	170.0000	340.00

SUBTOTAL : 340.00 0.00 340.00

RINGGIT THREE HUNDRED FORTY ONLY

TOTAL QUANTITY : 2 TOTAL AMOUNT : 340.00

BEFORE ACCEPTANCE, PLEASE INSPECT THE GOODS AS WE WILL NOT BE RESPONSIBLE FOR ANY DEFECTS AFTER ACCEPTANCE.
NO CLAIMS OR WHATSOEVER WILL BE ENTERTAINED UNLESS WITH OFFICIAL WRITTEN ADVICE TO US WITHIN 7 DAYS OF CHOP
SIGN OF RECEIPT OF GOODS.

Genesis Aluminium Industries Sdn



ISSUED BY

APPROVED

MECHANICAL TESTING CONSIGNMENT NOTE

From / Customer : Genesis Aluminium Industries Sdn Bhd Date : 05-Mar-2019
 Tel. No. / Fax No. : 03-87231211 / 03087232629 Quantity of Sample Sent : 2 pcs
 Project : _____

To carry-out Mechanical Testing as follows :-

1. Tensile Test : Tensile & elongation (Longitudinal) Transverse / Through Thickness / All Weld / Subsize / Rebar
2. Shear Test : _____ Overlay Bolt Others: _____
3. Bend Test : _____ Face Root Side
4. Charpy Impact Test : BM WM HAZ FL FL + 1 FL + 2 FL + 5
 Test Temperature : _____ °C
5. Hardness Test : _____ HV HB HRC Location: Cross-sectional / Surface
6. Macro Etch : _____
7. Microstructure : _____
8. Nick Break / Fracture Test : _____
9. Proof Load Test(Bolt/Nut) : _____
10. Flattening Test : _____

16. NDT

i. RT : X-RAY Gamma Ray Film: _____

ii. DPT iii. MPI iv. UT

17. PWHT : _____ (Please fill up the PWHT Form)

18. Others Testing : _____
 (Please Specify)

11. Flaring / Drift / Ring-Expanding Test : _____
12. Chemical Analysis : _____ Spectrometer XRF Elements: _____
13. Corrosion Test : ASTM G 48 (A) ASTM A 262 (A / B / E) Others : _____
14. Ferrite Count : Metallography ASTM E 562 Ferritescope
(Manual) (Machine)
15. Other Details :

a) WPS No. / Heat No. / Sample ID	: GA5411826 21.2.2019-3 F. GA5411826 21.2.2019-3 B
b) Sample Description	: Extruded hollow square tube
c) Material Specification / Grade	: Aluminium Alloy 6063 / T52
d) Material Thickness / Diameter	: 1.54 +/- 0.25 mm
e) Welding Process	: _____
f) Weld Configuration	: _____
g) Weld Position	: _____
h) Welder's Name / Particular	: _____
i) I/C No. / Welder No.	: _____
j) Test Method / Test Specification	: ASTM B221

GENESIS ALUMINIUM INDUSTRIES SDN BHD
 (378841-X)
 Lot 805, Batu 1 3/4, Jalan Bangi,
 43500 Semenyih, Selangor DE, Malaysia.
 Tel: +603-8723 1211 Fax: +603-8723 2629

19. Witness By (if any) : Not required 20. Testing Date : Immediately

NOTE : Customer shall be responsible to collect the remaining test sample within 14days, otherwise it shall be disposed without notice

REQUESTED BY : (Customer) Signature :  Name : <u>TH Tan</u> Contact No. / Email : <u>012-3059413 / thtan@genesis-ai.com</u> (please cop and sign)	RECEIVED BY : (NUSATEK) Signature : _____ Name : _____ Date : _____ (please cop and sign)
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