



Co. No. 80429-P

AMALGAMATED METAL CORPORATION (M) SDN. BHD.

(A Subsidiary of APB Resources Berhad)

LOT 109B, KAWASAN PERINDUSTRIAN GEBENG, 26080 KUANTAN, PAHANG, MALAYSIA.

TEL: 60-9-585 8888 FAX: 60-9-583 7301/60-9-585 8892 E-mail: ammetal@amcsb.com.my Website: www.amcsb.com.my

COMPANY SST NO: B16-1808-21023611

PURCHASE ORDER

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|---|--|---|
| Ordered From NUSANTARA TECHNOLOGIES SDN. BHD. (GST NO: 000272629760) NO. 5 JALAN ANGGERIK MOKARA 31/45, SEKSYEN 31, KOTA KEMUNING, 40460 SHAH ALAM, SELANGOR. Attn: MR. MOHD DIAH BABA Tel: 03-51229766 Fax: 603-51228766 | Consignee Amalgamated Metal Corporation (M) S/B Lot 109B, Kawasan Perindustrian Gebeng 26080 Kuantan, Pahang | Purchase Order No. : 154003-00 Rev: 0 Date : 17/10/2019 Buyer : (Ktn) Png Account No. : N034 Your Ref No. : MAT/Q/MD-1810-1586 Requisition No. : K 1273 Page No. : Page 1 of 1 |
|---|--|---|

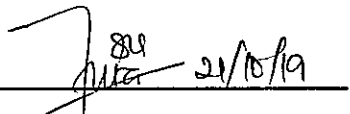
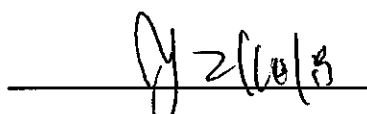

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| Delivery Terms: By Land AMC Kuantan | Delivery Schedule: | Acknowledgement/ Confirmation: No / No | Terms of Payment: 30 days |
|--|---------------------------|--|-------------------------------------|

| Line No. | Job No. | Item Number/Description | Delivery Date | Quantity/Weight | UOM | Unit Price | Amount |
|----------|---------|-------------------------|---------------|-----------------|-----|------------|--------|
|----------|---------|-------------------------|---------------|-----------------|-----|------------|--------|

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|---|-------|--|------------|--------|----|----------|--------|
| 1 | K1273 | SRV-WELTES Welding & Testing Charges SA 240 UNS S31803 + EN10025 S275JR, THICKNESS : 8MM, WPS NO. / HEAT NO. / SAMPLE ID : AMC/WPS/512/19 - CHARPY IMPACT TEST (-29°C) (WM & HAZ) REMARK : ORIGINAL TEST REPORT SHALL BE PROVIDED. | 24/10/2019 | 6.0000 | PC | 160.0000 | 960.00 |
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| Comments: | Total Qty: 6.00 Total Weight: 0.00 KG |
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|---|--------------------------|---------------|
| Currency: Ringgit Malaysia Nine Hundred Sixty Only | Total Amount: MYR | 960.00 |
|---|--------------------------|---------------|

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| Prepared by  21/10/19 | Reviewed and accepted by  21/10/19 | Approved by  21/10/19 |
| Note: 1. Please quote our job no. on all your documents concerning this order. 2. Confirmation of acceptance of order to be advised within one week of the issue date. 3. AMC reserved the right to reject any goods not according to the material specification & requirement. Highly corrosion in the goods surface is strictly rejected. | | |

MECHANICAL TESTING CONSIGNMENT NOTE

From / Customer : AMC Kuantan Date : 16/10/2019
 Tel. No. / Fax No. : 09-5858827 Quantity of Sample Sent : 1 SAMPLE
 Project : K1273

To carry-out Mechanical Testing as follows :-

1. Tensile Test : - (Longitudinal / Transverse / Through Thickness / All Weld / Subsize / Rebar)
 2. Shear Test : - Overlay Bolt Others: _____
 3. Bend Test : - Face Root Side
 4. Charpy Impact Test : BM WM HAZ FL FL + 1 FL + 2 FL+5
 Test Temperature : -29 °C
 5. Hardness Test : - HV HB HRC Location: Cross-sectional / Surface
 6. Macro Etch : -
 7. Microstructure : -
 8. Nick Break / Fracture Test : -
 9. Proof Load Test(Bolt/Nut) : -
 10. Flattening Test : -
16. NDT

i. RT : X-RAY Gamma Ray Film: _____

ii. DPT iii. MPI iv. UT

17. PWHT : _____ (Please fill up the PWHT Form)

18. Others Testing : _____
 (Please Specify)
11. Flaring / Drift / Ring-Expanding Test : -
 12. Chemical Analysis : _____ Spectrometer XRF Elements: _____
 13. Corrosion Test : ASTM G 48 (A) ASTM A 262 (A / B / E) Others : _____
 14. Ferrite Count : Metallography ASTM E 562 Ferritescope
 (Manual) (Machine)
 15. Other Details :

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|-------------------------------------|---|
| a) WPS No. / Heat No. / Sample ID | : <u>AMC/WPS/512/19</u> |
| b) Sample Description | : <u>Welded Test Piece</u> |
| c) Material Specification / Grade | : <u>SA 240 UNS S31803 + EN10025 S275JR</u> |
| d) Material Thickness / Diameter | : <u>8 mm (thickness)</u> |
| e) Welding Process | : <u>FCAW</u> |
| f) Weld Configuration | : <u>Single V</u> |
| g) Weld Position | : <u>1G</u> |
| h) Welder's Name / Particular | : <u>ALAMGIR</u> |
| i) I/C No. / Welder No. | : <u>BB0347542</u> |
| j) Test Method / Test Specification | : <u>ASME VIII DIV 1</u> |
 19. Witness By (if any) : - 20. Testing Date : -

NOTE : Customer shall be responsible to collect the remaining test sample within 14days, otherwise it shall be disposed without notice

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| REQUESTED BY : (Customer) Signature : _____ Name : <u>Aini Haziqah</u> Contact No. / Email : <u>014-5239262</u> (please cop and sign) | RECEIVED BY : (NUSATEK) Signature : _____ Name : _____ Date : _____ (please cop and sign) |
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