NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D)
No. 5, Jalan Anggerik Mokara 31/45, Seksyen 31, Kota Kemuning, 40460 Shah Alam, Selangor Darul Ehsan, Malaysia.
Tel: 03-5122 9766/7/8 Fax: 03-5122 8766/7 E-mail: info@nusatek.com

Our Ref. : NT/103216/18-06

Report No: NDT/RT/180161-02/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Favelle Favco Cranes (M) Sdn Bhd	Procedure No:	NT/G/RT/AWS Rev. 2.0
		IQI type :	ASTM 1B
Project :	FFCM/WPS/013/2018	Film Manufacturer/Type :	FUJI 100(class II)
		Density :	2.0-3.5
		Sensitivity:	0.33mm(5 wires visible)
Material:	VA770 To 690QL1	Source to Object Distance :	400mm
		Source Side of Object to Film Distance:	(4.76+3)mm
Welding Process :	SMAW	No of Radiograph(exposure) :	Single Exposure
Examination Code :	AWS D1.1	No. of Film Each Cassette :	1 Film
Acceptance Code:	AWS D1.1 Latest Edition	Radiographic Technique :	DWSI
		Film Viewing Technique :	Single Wall Viewing
Examination Date:	09 March 2018	Source Type/Size :	Iridium192 (3.2mm)
		Location Markers :	Source Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
Mohammad Azwan 911013-01-6309 (WN210) TP - 2 6G	7.76	3	76.2	4.76	A	NRI	Accept	
					B	NRI	Accept	
					C	NRI	Accept	
					D	NRI	Accept	

End of Report

Legend:

TI : Tungsten Inclusion	*NRI : No Relevant Indication*	*Uc : Undercut*	*Por : Porosity*	*WT : Weld Thickness*
SI : Slag Inclusion	*LP : Lack of Penetration*	*Con : Concavity*	*BT : Burn Through*	*RT : Reinforcement Thickness*
LF : Lack of Fusion	*EP : Excess Penetration*	*AR : Artifact*	*Sur : Surface*	

Personnel Particulars

Radiographer :	Emirsham - NDT Lev. II	Client Representative:	
Interpreted & Evaluated By:	Amat Hamidi - NDT Lev.II	Name:	
Date:	10 March 2018	Date:	

NUSANTARA TECHNOLOGIES SDN. BHD. * (187753-D) * NDT Division

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D)
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Tel: 03-5122 9766/7/8 Fax: 03-5122 8766/7 E-mail: info@nusatek.com

Our Ref. : NT/103216/18-06

Report No: NDT/RT/180161-03/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Favelle Favco Cranes (M) Sdn Bhd	Procedure No:	NT/G/RT/AWS Rev. 2.0
		IQI type :	ASTM 1B
Project :	FFCM/WPS/013/2018	Film Manufacturer/Type :	FUJI 100(class II)
		Density :	2.0-3.5
		Sensitivity:	0.33mm(5 wires visible)
Material:	VA770 To 690QL1	Source to Object Distance :	400mm
		Source Side of Object to Film Distance:	(4.76+3)mm
Welding Process :	SMAW	No of Radiograph(exposure) :	Single Exposure
Examination Code :	AWS D1.1	No. of Film Each Cassette :	1 Film
Acceptance Code:	AWS D1.1 Latest Edition	Radiographic Technique :	DWSI
		Film Viewing Technique :	Single Wall Viewing
Examination Date:	09 March 2018	Source Type/Size :	Iridium192 (3.2mm)
		Location Markers :	Source Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
Mohammad Azwan 911013-01-6309 (WN210) TP - 3 6G	7.76	3	76.2	4.76	A	NRI	Accept	
					B	NRI	Accept	
					C	NRI	Accept	
					D	NRI	Accept	

End of Report

Legend:

TI : Tungsten Inclusion	*NRI : No Relevant Indication*	*Uc : Undercut*	*Por : Porosity*	*WT : Weld Thickness*
SI : Slag Inclusion	*LP : Lack of Penetration*	*Con : Concavity*	*BT : Burn Through*	*RT : Reinforcement Thickness*
LF : Lack of Fusion	*EP : Excess Penetration*	*AR : Artifact*	*Sur : Surface*	

Personnel Particulars

Radiographer :	Emirsham - NDT Lev. II	Client Representative:	
Interpreted & Evaluated By:	Amat Hamidi - NDT Lev.II	Name:	
Date:	10 March 2018	Date:	

NUSANTARA TECHNOLOGIES SDN. BHD. * (187753-D) * NDT Division

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Our Ref. : NT/103216/18-06

Report No: NDT/RT/180161-04/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Favelle Favco Cranes (M) Sdn Bhd	Procedure No:	NT/G/RT/AWS Rev. 2.0
		IQI type :	ASTM 1B
Project :	FFCM/WPS/013/2018	Film Manufacturer/Type :	FUJI 100(class II)
		Density :	2.0-3.5
		Sensitivity:	0.33mm(5 wires visible)
Material:	VA770 To 690QL1	Source to Object Distance :	400mm
		Source Side of Object to Film Distance:	(4.76+3)mm
Welding Process :	SMAW	No of Radiograph(exposure) :	Single Exposure
Examination Code :	AWS D1.1	No. of Film Each Cassette :	1 Film
Acceptance Code:	AWS D1.1 Latest Edition	Radiographic Technique :	DWSI
		Film Viewing Technique :	Single Wall Viewing
Examination Date:	09 March 2018	Source Type/Size :	Iridium192 (3.2mm)
		Location Markers :	Source Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
Budarin B. Kamarudin 760930-05-5337 (WN-SC102) TP - 4 6G	7.76	3	76.2	4.76	A	NRI	Accept	
					B	NRI	Accept	
					C	NRI	Accept	
					D	NRI	Accept	

End of Report

Legend:

TI : Tungsten Inclusion	*NRI : No Relevant Indication*	*Uc : Undercut*	*Por : Porosity*	*WT : Weld Thickness*
SI : Slag Inclusion	*LP : Lack of Penetration*	*Con : Concavity*	*BT : Burn Through*	*RT : Reinforcement Thickness*
LF : Lack of Fusion	*EP : Excess Penetration*	*AR : Artifact*	*Sur : Surface*	

Personnel Particulars

Radiographer :	Emirsham - NDT Lev. II	Client Representative:	
Interpreted & Evaluated By:	Amat Hamidi - NDT Lev.II	Name:	
Date:	10 March 2018	Date:	

NUSANTARA TECHNOLOGIES SDN BHD * (187753-D) * NDT Division

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Our Ref. : NT/103216/18-06

Report No: NDT/RT/180161-05/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Favelle Favco Cranes (M) Sdn Bhd	Procedure No:	NT/G/RT/AWS Rev. 2.0
		IQI type :	ASTM 1B
Project :	FFCM/WPS/013/2018	Film Manufacturer/Type :	FUJI 100(class II)
		Density :	2.0-3.5
		Sensitivity:	0.33mm(5 wires visible)
Material:	VA770 To 690QL1	Source to Object Distance :	400mm
		Source Side of Object to Film Distance:	(4.76+3)mm
Welding Process :	SMAW	No of Radiograph(exposure) :	Single Exposure
Examination Code :	AWS D1.1	No. of Film Each Cassette :	1 Film
Acceptance Code:	AWS D1.1 Latest Edition	Radiographic Technique :	DWSI
		Film Viewing Technique :	Single Wall Viewing
Examination Date:	09 March 2018	Source Type/Size :	Iridium192 (3.2mm)
		Location Markers :	Source Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
Budarin B. Kamarudin 760930-05-5337 (WN-SC102) TP - 5 6G	7.76	3	76.2	4.76	A	NRI	Accept	
					B	NRI	Accept	
					C	NRI	Accept	
					D	NRI	Accept	

End of Report

Legend:

TI : Tungsten Inclusion	*NRI : No Relevant Indication*	*Uc : Undercut*	*Por : Porosity*	*WT : Weld Thickness*
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LF : Lack of Fusion	*EP : Excess Penetration*	*AR : Artifact*	*Sur : Surface*	

Personnel Particulars

Radiographer :	Emirsham - NDT Lev. II		Client Representative:
Interpreted & Evaluated By:	Amat Hamidi - NDT Lev.II		Name:
Date:	10 March 2018		Date:

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Our Ref. : NT/103216/18-06

Report No: NDT/RT/180161-06/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Favelle Favco Cranes (M) Sdn Bhd	Procedure No:	NT/G/RT/AWS Rev. 2.0
		IQI type :	ASTM 1B
Project :	FFCM/WPS/013/2018	Film Manufacturer/Type :	FUJI 100(class II)
		Density :	2.0-3.5
		Sensitivity:	0.33mm(5 wires visible)
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Welding Process :	SMAW	No of Radiograph(exposure) :	Single Exposure
Examination Code :	AWS D1.1	No. of Film Each Cassette :	1 Film
Acceptance Code:	AWS D1.1 Latest Edition	Radiographic Technique :	DWSI
		Film Viewing Technique :	Single Wall Viewing
Examination Date:	09 March 2018	Source Type/Size :	Iridium192 (3.2mm)
		Location Markers :	Source Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
Budarin B. Kamarudin 760930-05-5337 (WN-SC102) TP - 6 6G	7.76	3	76.2	4.76	A	NRI	Accept	
					B	NRI	Accept	
					C	NRI	Accept	
					D	NRI	Accept	

End of Report

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Personnel Particulars

Radiographer : Emirsham - NDT Lev. II

Interpreted & Evaluated By: Amat Hamidi - NDT Lev.II

Date: 10 March 2018

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D) NDT Division

Client Representative:

Name:

Date:

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Our Ref. : NT/103216/18-06

Report No: NDT/RT/180161-01/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Favelle Favco Cranes (M) Sdn Bhd	Procedure No:	NT/G/RT/AWS Rev. 2.0
		IQI type :	ASTM 1B
Project :	FFCM/WPS/013/2018	Film Manufacturer/Type :	FUJI 100(class II)
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Acceptance Code:	AWS D1.1 Latest Edition	Radiographic Technique :	DWSI
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		Location Markers :	Source Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
Mohammad Azwan 911013-01-6309 (WN210) TP - 1 6G	7.76	3	76.2	4.76	A	NRI	Accept	
					B	NRI	Accept	
					C	NRI	Accept	
					D	NRI	Accept	

End of Report

Legend:

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LF : Lack of Fusion	*EP : Excess Penetration*	*AR : Artifact*	*Sur : Surface*	

Personnel Particulars

Radiographer : Emirsham - NDT Lev. II

Interpreted & Evaluated By: Amat Hamidi - NDT Lev.II

Date: 10 March 2018

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D) NDT Division

Client Representative:

Name:

Date: